



VERIFICATION STATEMENT

FOR WELDING CONSUMABLES

Statement No:
N143BYHR

Valid for products not subject to DNV classification requirements.

Particulars of Product

Product Name:	STAVINOX 7018S H4R
Type designation:	AWS/SFA A5.1 :E7018 -1 H4R
Application/context:	Welding Consumables
ID/Serial/Tag no:	N.A.
The product is intended for:	STOCK
Requirements are based on:	AWS/SFA A5.1 : E7018-1 H4R

Deviations and limitations, if any, are stated on page 2 onwards.

Particulars of Vendor and Purchaser

Vendor:	Stanvac International Limited
Vendor reference:	
Purchaser:	
Purchaser reference:	

Issued at **India CMC MES** on **2026-04-14**



for **DNV**

This document has been digitally signed and will
therefore not have handwritten signatures

Mondal, Sarajit kumar
Surveyor

Except for any liability caused by DNV's gross negligence or wilful misconduct, DNV's maximum cumulative liability arising out of or related to the use of or reliance on this document shall be limited to USD 300 000.

Verification extent and result

Verification extent:

Compliance report for Consumable type : Carbon steel electrodes for Shielded Metal Arc Welding

Verification result/comments:

Satisfactory

Customer Supplementary information:

Based on submitted required documents, and with the basis of Certificate no. N143BGA1, this certificate is issued to the below Marketing Company.

Marketing Company:

STANVAC INTERNATIONAL LIMITED

Ground Floor , Plot 551, Pace City II,

Gurugram - 122001,

India.

Surveyor Supplementary information:

The required submitted documents from the Manufacturer and Marketing company are available in DNV Ncert job no.A1844798 and A1844814.

Report

Report:

i) Welding Coupon witnessed on 02 Jan. 2026

ii) Lab test witnessed on 27 Feb. 2026

iii) The following test witnessed as per AWS /SFA A5.1: -

- a. Chemical Test Reports are reviewed for 2.4mm, 3.2mm, 4.0mm, 4.8mm & 5.0mm diameter.
- b. Tensile and Impact test of all weld assembly for 4.0 mm, 4.8 mm and 5.0 mm are witnessed.
- c. Fillet Weld parameter examination for H, V and OH position are carried out and witnessed.
Note: - Macro ,Fracture ,Leg length and fusion are verified. F
- d. Radiography Test reports are reviewed.
- e. Moisture and Hydrogen test reports are Reviewed

EXPIRY OF THIS COMPLIANCE REPORT : - 26 Feb. 2027