



**Government of Haryana**  
**Office of the Chief Inspector of Boilers**  
**Department of Industries and Commerce, Haryana**

Room no 60, 1<sup>st</sup> Floor, 30 Bays Building, Sector 17, Chandigarh

Email: [chiefinspectorofboilerchd@gmail.com](mailto:chiefinspectorofboilerchd@gmail.com)

Ph: 0172-2704052

From

The Chief Inspector of Boilers, Haryana  
Room no 60, 1<sup>st</sup> Floor, 30 Bays Building,  
Sector 17, Chandigarh

To

M/c Stanvac International Limited  
Plot no 551, Sector-37, Pace City-II  
Gurugram-122001

Memo No. **SPL-1**  
Dated **18/4/26**

Subject: **Approval of Manual Metal Arc Welding Electrodes under Regulation 95 of Indian Boiler Regulations, 1950 for normal penetration.**

Please refer to the memo no SSIL/551/P-01/2026 dated 26.03.2026 on the subject cited above.

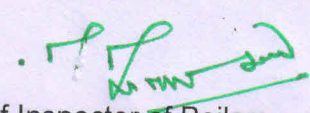
It is understood that tests were witnessed for the following brands of welding electrodes and found satisfactory:-

| Sr. No. | Brand Name    | Classification                           |
|---------|---------------|------------------------------------------|
| 1.      | STAVINOX 7018 | (AWS/A 5.1: E 7018, IS 814: EB 5426H3JX) |

The above brands of electrodes are permitted in welding work falling under the purview of IBR, 1950 for a period of one year, i.e., until 18-04-2027.

In all electrode packaging, you should exhibit the corresponding date of the check test carried out under regulation 95 of IBR, 1950.

If the electrodes are not offered for the next periodic check test before 18-04-2027, the above brands of electrodes will not be permitted for use in IBR jobs

  
Chief Inspector of Boilers  
Haryana, Chandigarh